



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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RBE117-80168-W1
Job Sheet 185491



Part No: RBE117-80168-W1

Job Qty: 1 ea 5 21 2-20

Part Name: Main Rotor Hub Push Out Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/29/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE117-80168-W1 Rev.1A IPP Rev. A 18.10.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/16/18	11/16/18	0.00	0.00	Start Up Small Fab-2		MLL
110	Small Fab	1 pcs	11/16/18	11/16/18	0.00	0.10	Small Fab-3		MLL DAS
120	QC	1 pcs	11/16/18	11/16/18	0.00	0.00	QC5		38
130	Packaging	1 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3-1		9-89
140	QC21-FG	1 Ea	11/16/18	11/16/18	0.00	0.00	QC21		

Part Op
Descriptions: 110 - 1-Pick bag and tag.

DAS
21
2-20

DEC 12 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBE117-80168-W1-1	Plug	5 Ea (1 ea)	90-Start up Operation	5126156
RBE117-80168-W1-2	Block	5 Ea (1 ea)	90-Start up Operation	5135104
RBE117-80168-W1-3	Rod	5 Ea (1 ea)	90-Start up Operation	5127388

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBE117-80168-W1-1	1	5	0
	RBE117-80168-W1-2	1	5	0
	RBE117-80168-W1-3	1	5	0

Part Specifications



Dart Aerospace Ltd.
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CANADA
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www.dartaerospace.com

Container No: S137127



Part: RBE117-80168-W1

Job No: 185491

Serial No/Batch: S137127

Revision: 1A

Inspector:

Exp Date:

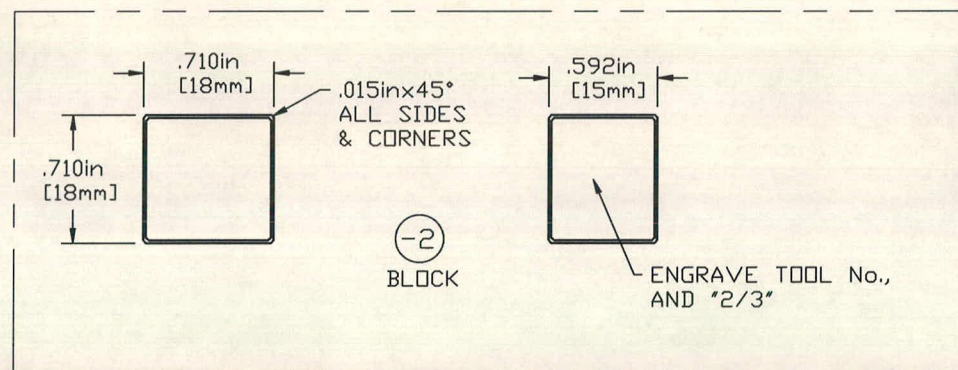
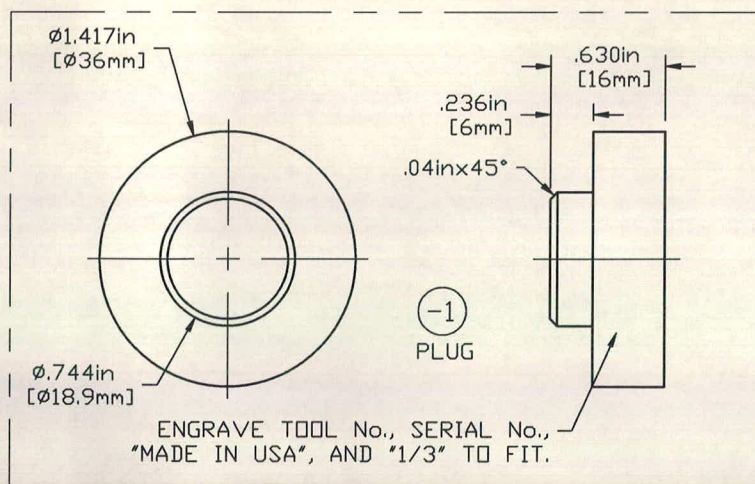
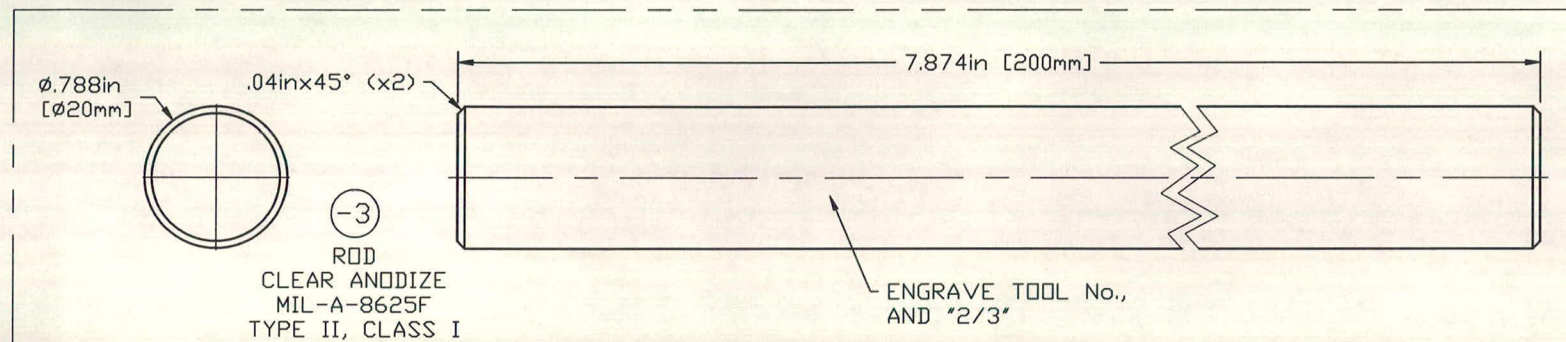
Instructions:

Date: 12/12/18

Plex 12/10/18 3:28 PM dart.lacelle.linda

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL APPROVED
1	ADDED -1 AND -3 TO COMPLETE THE TOOL SET.	7/8/10	WP
1A	CH'D FINISH SPECIFICATION PER R.W.	7/26/10	RJC RW



RED BARN MACHINE	
TITLE M/R HUB PUSH OUT TOOL	
DWG NO. RBE117-80168-W1	REV 1A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS XXX ± .005 XX ± .01 X ± .1	FRACTIONS ± 1/32 ANGLES ± .5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 6-22-09 SHEET 1 of 1

DRAWN BY: PERRITT
APPROVED <i>D Weil</i>
HEAT TREAT SEE PART
FINISH USED ON MODEL
SPEC EUROCOPTER 145

ASSY QTY	ASSY #	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
			-1	1	PLUG	303/304	Ø1-1/2 x 3/4
			-2	1	BLOCK	303/304	3/4 x 3/4 x 3/4
			-3	1	ROD	6061	Ø3/4 x 8

